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chemical process
development
experiment in Problem
6.11, it was only
possible to run a one-
half fraction of the 24
design. Construct the
design and perform the

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statistical analysis,
using the data from
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1-3 Experimental runs
can be expensive and
time consuming. If an
error were to occur
while running the

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experiment, the cost of redoing the experiment is much more manageable with one of the small sequential experiments than the large comprehensive experiment. 1.11.

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